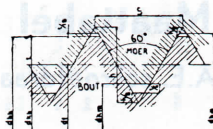




Maattabel

Fijne U.S.S. schroefdraad



U.S.S. f.

United-States Standard (Sellers) Thread
American National Fine Thread N.F.

Benaming	Buiten diam. mm d b b	Kern diam. mm d k b	Flanken diam. mm d f	Draad diepte mm t	Gangen per Inch	Speed mm s
No. 0	1,524	1,112	1,318	0,206	80	0,318
„ 1	1,854	1,395	1,625	0,229	72	0,353
„ 2	2,184	1,668	1,926	0,258	64	0,397
„ 3	2,515	1,925	2,220	0,295	56	0,454
„ 4	2,845	2,157	2,501	0,344	48	0,529
„ 5	3,175	2,425	2,800	0,375	44	0,577
„ 6	3,505	2,681	3,093	0,412	40	0,635
„ 8	4,166	3,250	3,708	0,458	36	0,706
„ 10	4,826	3,794	4,310	0,516	32	0,794
„ 12	5,486	4,308	4,897	0,589	28	0,907
1/4"	6,350	5,171	5,762	0,589	28	0,907
5/16"	7,938	6,562	7,250	0,688	24	1,058
3/8"	9,525	8,150	8,837	0,688	24	1,058
7/16"	11,113	9,463	10,288	0,825	20	1,270
1/2"	12,700	11,050	11,875	0,825	20	1,270
9/16"	14,288	12,454	13,371	0,917	18	1,411
5/8"	15,875	14,041	14,958	0,917	18	1,411
3/4"	19,050	16,988	18,019	1,031	16	1,588
7/8"	22,225	19,867	21,046	1,179	14	1,814
1"	25,400	23,042	24,221	1,179	12 + 14	1,814
1 1/8"	28,575	25,825	27,200	1,375	12	2,117
1 1/4"	31,750	29,000	30,375	1,375	12	2,117
1 1/2"	38,100	35,350	36,725	1,375	12	2,117
1 3/4"	—	—	—	—	—	—
2"	—	—	—	—	—	—